



Set of grinding points fine, AD-AW, Number of grinding points: 10



Order data

Order number	550310 10
GTIN	4027497219902
Item class	56L

Description

Version:

LUKAS grinding points (OSA certified and tested to DIN EN 12 413) are specially designed for hardness of bonding, grit type and grit size for the specific applications, and cover a very wide range. Minimal radial run-out ensures vibration-free grinding which is good for man, machine, and component. LUKAS grinding points are generally suitable for **edge and surface grinding** and are characterised by maximum material removal rate, long tool life and consistent surface finish quality of the component.

Shank \varnothing 3 mm \times 50 mm.

Assortment of grinding points in the most popular shapes and sizes.

Mini grinding points with **mixed grit (AD-AW)** of standard aluminium oxide, dark red aluminium oxide and white monocrystalline aluminium oxide (LUKAS designation NDW) in 100 grit (fine). Ceramic bonding. Shank \varnothing 3 mm, shank length 50 mm.

Application:

Grinding points with high shape stability are particularly suitable for fine grinding and edge grinding of **(hardened) tool steels** and **Cr-Ni steels** in toolmaking and mould-building.

Recommended cutting speed 10 – 30 m/s.

Supplied with:

1 each grinding points No. 551510 size ZY0408 / ZY0610 / ZY0810 / ZY1013 / SP0510 / SP0810 / WR1013 / KU04 / KU06 / KU08.

Grinding medium code: A

Shaft length: 50 mm

Technical description

Number of grinding points	10
Grit designation	fine
Grinding media	Standard aluminium oxide (A)
Grinding medium code	A
Product name attribute	AD-AW
Shank Ø	3 mm
Shaft length	50 mm
Type of product	Grinding point