Garant

Diamond grinding points galvanic D126, D, Head Ø: 1,6 mm

Order of	data
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Order number	552500 1,6
GTIN	4045197724458
Item class	51E

Description

Version:

Precision ground points with **diamond coating.** Very free-cutting and very long service life due to **galvanic nickel bonding.**

Application:

For hand-held use, on industrial robots or internal cylindrical grinding machines and CNC grinding machines for **finish grinding** of bores, radii, contours, and for **deburring and chamfering.**

For carbide, technical ceramic, grey cast iron and spheroidal graphite iron, glass, CRP/GRP. Recommended circumferential speeds: Diamond dry 8-18 m/s, diamond wet 15-25 m/s. Note:

For diamond wet stones see from No. 559000; for diamond files see from No. 529150. Grinding medium code: D Shape description: Cylindrical Head Ø: 1.6 mm Head length: 4 mm Overall length: 40 mm Shank Ø: 3 mm

Technical description

Overall length	40 mm
Shape description	Cylindrical
Head Ø	1.6 mm
Shank Ø	3 mm
Head length	4 mm
Grinding media	Diamond
Grinding medium code	D
Type of product	Grinding point