

Diamond grinding points galvanic D126, D, Head Ø: 15 mm



Order data

Order number	552500 15
GTIN	4045197157041
Item class	51E

Description

Version:

Precision ground points with **diamond coating.** Very free-cutting and very long service life due to **galvanic nickel bonding.**

Application:

For hand-held use, on industrial robots or internal cylindrical grinding machines and CNC grinding machines for **finish grinding** of bores, radii, contours, and for **deburring and chamfering.**

For carbide, technical ceramic, grey cast iron and spheroidal graphite iron, glass, CRP/GRP. Recommended circumferential speeds: Diamond dry 8-18 m/s, diamond wet 15-25 m/s. Note:

For diamond wet stones see from No. 559000; for diamond files see from No. 529150.

Grinding medium code: D Shape description: Cylindrical

Head Ø: 15 mm Head length: 10 mm Overall length: 60 mm

Shank Ø: 6 mm

Technical description

Overall length	60 mm
Head ∅	15 mm
Shape description	Cylindrical
Shank Ø	6 mm
Head length	10 mm
Grinding media	Diamond
Grinding medium code	D
Type of product	Grinding point