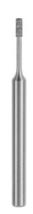


## CBN grinding points galvanic B126, CBN, Head Ø: 1 mm



## **Order data**

Order number	552550 1
GTIN	4045197157058
Item class	51E

## **Description**

#### **Version:**

Precision ground points with **CBN coating.** Very free-cutting and very long service life due to **galvanic nickel bonding.** 

### **Application:**

For hand-held use, on industrial robots or internal cylindrical grinding machines and CNC grinding machines for **finish grinding** of bores, radii, contours, and for **deburring and chamfering.** 

For all hardened, tempered and high-alloy steels.

**Recommended circumferential speeds:** CBN dry 15-25 m/s, CBN wet 20-40 m/s.

#### Note:

See No. 559000 for diamond wet stones; see No. 529150 for diamond files.

Grinding medium code: CBN Shape description: Cylindrical

Head Ø: 1 mm Head length: 4 mm Overall length: 40 mm

Shank Ø: 3 mm

# **Technical description**

Overall length	40 mm
Head ∅	1 mm
Shape description	Cylindrical
Shank Ø	3 mm
Head length	4 mm
Grinding medium code	CBN
Type of product	Grinding point