

**Garant****CBN grinding points galvanic B126, CBN, Head Ø: 15 mm****Order data**

Order number	552550 15
GTIN	4045197157140
Item class	51E

**Description****Version:**

Precision ground points with **CBN coating**. Very free-cutting and very long service life due to **galvanic nickel bonding**.

**Application:**

For hand-held use, on industrial robots or internal cylindrical grinding machines and CNC grinding machines for **finish grinding** of bores, radii, contours, and for **deburring and chamfering**.

For **all hardened, tempered and high-alloy steels**.

**Recommended circumferential speeds:** CBN dry 15-25 m/s, CBN wet 20-40 m/s.

**Note:**

See No. 559000 for diamond wet stones; see No. 529150 for diamond files.

Grinding medium code: CBN

Shape description: Cylindrical

Head Ø: 15 mm

Head length: 10 mm

Overall length: 60 mm

Shank Ø: 6 mm

**Technical description**

Head Ø	15 mm
Shape description	Cylindrical
Overall length	60 mm
Shank Ø	6 mm
Head length	10 mm
Grinding medium code	CBN
Type of product	Grinding point