

Garant**Diamond grinding points galvanic D91, D, Head Ø: 4 mm****Order data**

Order number	552595 4
GTIN	4045197724519
Item class	51E

Description**Version:**

Precision ground points with **diamond coating**. Very free-cutting and very long service life due to **galvanic nickel bonding**.

Application:

For hand-held use, on industrial robots or internal cylindrical grinding machines and CNC grinding machines for **finish grinding** of bores, radii, contours, and for **deburring and chamfering**.

Diamond grinding points for **carbide, technical ceramic, grey cast iron and spheroidal graphite iron, glass, CRP/GRP**.

Recommended circumferential speeds: Diamond dry 8-18 m/s, diamond wet 15-25 m/s.

Note:

See No. 559000 for diamond wet stones; see No. 529150 for diamond files.

Grinding medium code: D

Shape description: ball

Head Ø: 4 mm

Head length: 4 mm

Overall length: 45 mm

Shank Ø: 3 mm

Technical description

Head Ø	4 mm
Overall length	45 mm
Shape description	ball
Shank Ø	3 mm
Head length	4 mm
Grinding media	Diamond
Grinding medium code	D
Type of product	Grinding point