

Garant**CBN grinding points galvanic B126, CBN, Head Ø: 6 mm****Order data**

Order number	552650 6
GTIN	4045197287526
Item class	51E

Description**Version:**

Precision ground points with **CBN coating**. Very free-cutting and very long service life due to **galvanic nickel bonding**.

Application:

For hand-held use, on industrial robots or internal cylindrical grinding machines and CNC grinding machines for **finish grinding** of bores, radii, contours, and for **deburring and chamfering**.

For **all hardened, tempered and high-alloy steels**.

Recommended circumferential speeds: CBN dry 15-25 m/s, CBN wet 20-40 m/s.

Note:

For diamond wet stones see from No. 559000; for diamond files see from No. 529150.

Grinding medium code: CBN

Shape description: ball

Head Ø: 6 mm

Head length: 6 mm

Overall length: 45 mm

Shank Ø: 3 mm

Technical description

Shape description	ball
Overall length	45 mm
Head Ø	6 mm
Shank Ø	3 mm
Head length	6 mm
Grinding medium code	CBN
Type of product	Grinding point