

Garant

Rough grinding disc CerRapid, Disc Ø×disc width: 115X7 mm



Order data

Order number	560005 115X7
GTIN	4045197718631
Item class	51M

Description

Version:

Self-sharpening **ceramic grit (CER)** and the specially matched **high-performance binding system** permit **grinding performance that is several times better, with extremely cool grinding** compared to conventional roughing discs (A).

- **Very high productivity due to very fast removal of material.**
- **Optimum balance between extremely soft metal removal behaviour with very low application force and very long service life.**
- **Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.**
- **Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)**
- **Grinding angle 20° to 30°**
- **Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.**

Specification:

CER24Q-BF.

maximum circumferential speed: 80 m/s

Bore Ø: 22.23 mm

Technical description

Disc thickness	7 mm
Bore Ø	22.23 mm
maximum speed	13300 rpm
Disc Ø	115 mm
Grinding media	Ceramic grit (CER)
Grinding medium code	Ceramic
Specification	CER24Q-BF
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 degrees
optimised for material	Steel
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel