Garant

Rough grinding disc Universal, Disc Ø×disc width: 115X7 mm



Order data

Order number	560010 115X7
GTIN	4045197480736
Item class	51M

Description

Version:

- Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.
- · Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)
- · Grinding angle 20° to 30°
- Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.

For **universal use** on **stainless steel**, **steel** and cast iron.

Specification:

A30R-BF.

maximum circumferential speed: 80 m/s Bore Ø: 22.23 mm

Technical description

maximum speed	13300 rpm
Disc thickness	7 mm

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Bore Ø	22.23 mm
Disc Ø	115 mm
Grinding media	Standard Aluminium Oxide
Grinding medium code	А
Specification	A30R-BF
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 degrees
optimised for material	Steel
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel