

## Rough grinding disc PREMIUM\*\*\* "2 in 1", Disc Øxdisc width: 115X4 mm



### **Order data**

Order number	560100 115X4
GTIN	9003170052870
Item class	53T

### **Description**

#### **Version:**

- Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.
- · Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)
- Grinding angle 20° to 30°
- Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.

Aggressive rough grinding disc (low hardness grade Q) for **universal use on stainless steel and steel** with high metal removal rate and long service life.

Specification: A30Q-BFX.

maximum circumferential speed: 80 m/s

Bore Ø: 22.23 mm

# **Technical description**

maximum speed	13300 rpm
Bore Ø	22.23 mm

Disc thickness	4 mm
Disc Ø	115 mm
Grinding medium code	Α
Specification	A30Q-BFX
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 degrees
optimised for material	Steel
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel