# TROLD

Rough grinding disc PREMIUM\*\*\* "2 in 1", Disc Ø×disc width: 178X8 mm



## Order data

Order number	560110 178X8
GTIN	9003170020411
Item class	53T

## Description

#### Version:

- Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.
- · Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)
- · Grinding angle 20° to 30°
- Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.

Aggressive rough grinding disc (low hardness grade Q) for **universal use on stainless steel and steel** with high metal removal rate and long service life.

Aggressive high-performance version with **significantly longer working life.** Well-defined rounded edges permit a pleasant start-up to the grinding operation. Unintentional digging in is avoided.

#### Specification: A24Q-BFX.

maximum circumferential speed: 80 m/s Bore Ø: 22.23 mm

## **Technical description**

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# Data sheet

Disc thickness	8 mm
maximum speed	8500 rpm
Bore Ø	22.23 mm
Disc Ø	178 mm
Grinding medium code	А
Specification	A24Q-BFX
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 degrees
optimised for material	Steel
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel