# **3M** Rough grinding disc CUBITRON™ II, Disc Ø×disc thickness: 230X7 mm



## Order data

Order number	560451 230X7
GTIN	4046719939992
Item class	53M

## Description

#### Version:

- Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.
- · Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)
- · Grinding angle 20° to 30°
- Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.

Rough grinding disc with **Cubitron™II precision-shaped ceramic grit for stainless steel and steel.** Very high metal removal rate and long service life. Low contact pressure for non-tiring working.

#### Specification: A36Q-BF.

maximum circumferential speed: 80 m/s Shape description: swan necked Bore Ø: 22.23 mm

## **Technical description**

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# Data sheet

Disc thickness	7 mm
Disc Ø	230 mm
Bore Ø	22.23 mm
Shape description	swan necked
Grinding media	Ceramic grit
Grinding medium code	Ceramic
Specification	A36Q-BF
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	20-30 degrees
optimised for material	INOX
optimised for material	Steel
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel