

### Rough grinding disc PREMIUM\*\*\* RONDELLER®, 115 mm Ø, Grit: 36



# **Order data**

Order number	560910 36
GTIN	9003179082250
Item class	53T

## **Description**

#### **Version:**

The patented grinding disc with high flexibility, cool grinding, very good chip removal, **smooth running** and **low noise emission.** 

- · Grit, bonding, abrasive additives as well as reinforcement of the rough grinding discs are optimised for maximum metal removal rate and working life in their respective applications.
- · Shapes: Rough grinding discs, depressed centres (shapes 27, 28, 29)
- · Grinding angle 20° to 30°
- Application: On electric and pneumatic angle grinders with maximum 80 m/s circumferential speed for grinding welds, surfaces, and edges.

### **Application:**

Universal for steel, INOX (VA), cast iron, non-ferrous metals and thermo set plastics, for surface grinding and for working sheet metal parts and welds.

Bore Ø: 22.23 mm

### **Technical description**

D	22.22
Bore Ø	22.23 mm

Grit	36
maximum speed	13300 rpm
Disc Ø	115 mm
Grinding medium code	Α
Iron, sulphur and chlorine constituents	< 0.1 %
Product name attribute	115 mm Ø
recommended approach angle	20-30 degrees
optimised for material	Non-ferrous metals
optimised for material	Steel
optimised for material	Cast iron
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Rough grinding wheel