

# Cutting disc PREMIUM\*\*\* SUPER THIN, Disc Ø: 115 mm



# **Order data**

Order number	563116 115
GTIN	9003172417387
Item class	53T

## **Description**

### **Version:**

**Super thin cutting disc 0.8 mm** for very quick cutting **in thin-walled material** (such as vehicle bodywork). Very low burr formation, very low thermal stress.

### **Application:**

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $v_c$ .

## **Specification:**

### A60R-BFP.

### Note:

The disc thickness should be at least 20% of the material thickness to be cut. For stainless steel, use cutting discs at reduced speed.

maximum circumferential speed: 80 m/s

Shape description: flat Bore Ø: 22.23 mm Shape description: flat Disc thickness: 0.8 mm Bore Ø: 22.23 mm

# **Technical description**

maximum speed	13300 rpm
Disc thickness	0.8 mm
Bore Ø	22.23 mm
Specification	A60R-BFP
Disc Ø	115 mm
Shape description	flat
for material thicknesses	2.4 - 4 mm
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	90 degrees
optimised for material	Steel
Propulsive equipment	Angle grinders
maximum circumferential speed	80 m/s
Type of product	Cutting-off wheel