

3M**Cutting disc Silver, Disc Ø: 178 mm****Order data**

Order number	563325 178
GTIN	5902658109393
Item class	53M

Description**Version:**

Silver cutting discs with high cutting speeds and long working life. Grit mixture with **precision-shaped ceramic grit**.

Application:

For fast, low-burr cutting with low thermal stress.

Specification:**A36R-BF.**

maximum circumferential speed: 80 m/s

Shape description: flat

Bore Ø: 22.23 mm

Shape description: flat

Disc thickness: 1.6 mm

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Technical description

Shape description	flat
Disc thickness	1.6 mm

Disc Ø	178 mm
Bore Ø	22.23 mm
Grinding medium code	Ceramic
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	90 degrees
optimised for material	Steel
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Cutting-off wheel