#### 爨 PFERD

## Cutting disc SG STEELOX EXTRA THIN, Disc Ø: 230 mm



#### **Order data**

Order number	563430 230
GTIN	4007220807736
Item class	55T

## **Description**

#### **Version:**

- Grit, bonding, abrasive additives as well as reinforcement of the cut-off discs are optimised for maximum cutting performance and working life in their respective applications.
- Thin cutting discs (0.8 mm / 1.0 mm / 1.6 mm) specially suited for quick burr-free cutting with low thermal stress. On older angle grinders please ensure discs are precisely centred! Cutting discs from 2.0 mm disc thickness exhibit increased lateral stability, stiffness and service life.
- · Shapes: Cutting discs flat (shape 41) or with depressed centre (shape 42). Extra thin cutting disc for very quick low-burr cutting with low thermal stress and easy ergonomic cut guidance.

High-performance cutting disc **SG high-performance range** with very high cutting performance and long service life (hardness R).

#### **Application:**

For freehand cutting using electric and pneumatic angle grinders with maximum 80 m/s peripheral cutting speed  $\nu_c$ .

#### **Specification:**

A46R-SG-STEELOX.

Note:



The disc thickness should be at least 20% of the material thickness to be cut. For stainless steel, use cutting discs at reduced speed.

maximum circumferential speed: 80 m/s

Shape description: flat Bore Ø: 22.23 mm Shape description: flat Disc thickness: 1.9 mm Bore Ø: 22.23 mm

# **Technical description**

Shape description	flat
Bore Ø	22.23 mm
Shape	41
maximum speed	6600 rpm
Disc thickness	1.9 mm
Specification	A46R-SG-INOX
Disc Ø	230 mm
Grinding medium code	A
Iron, sulphur and chlorine constituents	< 0.1 %
recommended approach angle	90 degrees
optimised for material	INOX
optimised for material	Steel
maximum circumferential speed	80 m/s
Type of product	Cutting-off wheel

## **Accessories**

Pair of clamping flanges Flange Ø 76 mm 563990 76