#### 爨 PFERD

# Abrasive flap disc for stainless steel, POLIFAN-CURVE (CER), Disc Ø×Width: 125X14 mm



### **Order data**

Order number	566325 125X14
GTIN	4007220790168
Item class	55P

## **Description**

#### **Version:**

Flap disc for highly demanding grinding of fillet welds. The **radial design with special arrangement of the segments** enables optimum application of the abrasive material on the radius. High metal removal rate, service life, and shape stability.

**SGP CURVE STEELOX (CER)** in 60 grit for fine surfaces and cool grinding on materials with poor thermal conductivity.

#### **Application:**

**Precise grinding out of weld fillet geometries,** chamfering, deburring. Medium width version (M) for fillet welds > 5 mm.

maximum circumferential speed: 80 m/s

Shape description: radial

Bore Ø: 22.23 mm Width at radius: 11 mm for weld fillet radii: > 5 mm

## **Technical description**

Disc thickness	14 mm

for weld fillet radii	> 5 mm
Shape description	radial
Width at radius	11 mm
Grit	60
Bore Ø	22.23 mm
Disc Ø	125 mm
Grinding medium code	Ceramic
Iron, sulphur and chlorine constituents	< 0.1 %
optimised for material	INOX
maximum circumferential speed	80 m/s
Type of product	Abrasive flap disc