


**XF 870 fibre disc (CER), Ø 115 mm, Grit: 60**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 566460 60     |
| GTIN         | 4018875312575 |
| Item class   | 56V           |

**Description**
**Version:**

Tear-resistant but very flexible **vulcanised fibre**. Bore diameter 22.23 mm and crossed slots. **VSM XF 870** fibre disc with **very high and aggressive cutting performance**, also outstanding working life. Cool grinding. Highly suitable for all steels, high temperature Ni alloys and CrNi steels.

Grit type: **Ceramic grit with cooling, active coating (TOP SIZE)**.

**Application:**

Limited to maximum 80 m/s circumferential speed with backing pads No. 566650 / 6670 on angle grinders. For **grinding flat and curved surfaces** with a high degree of **flexibility**. maximum circumferential speed: 80 m/s

**Technical description**

|                      |   |
|----------------------|---|
| Grit                 | 60  |
| Disc Ø               | 115 mm  |
| Grinding media       | Ceramic grit with cooling, active coating (TOP SIZE). |
| Grinding medium code | Ceramic   |

|   |            |
|---|------------|
| Grinding media backing                  | Fibre disc |
| Iron, sulphur and chlorine constituents | < 0.1 %    |
| Product name attribute                  | Ø 115 mm   |
| Bore Ø                                  | 22.23 mm   |
| optimised for material                  | Steel      |
| optimised for material                  | INOX       |
| maximum circumferential speed           | 80 m/s     |
| maximum speed                           | 13300 rpm  |
| Type of product                         | Fibre disc |

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## Accessories

|  |            |
|--|------------|
| Backing pad hard/ribbed External Ø 115 mm            | 566672 115 |
| ISO backing pad flexible/smooth External Ø 108 mm    | 566650 108 |
| ISO backing pad medium hard/ripped External Ø 108 mm | 566670 108 |