

**Garant****Disc brush with shank, ceramic grit (CER), Ø 20 mm, Grit: 120****Order data**

Order number	575022 120
GTIN	4062406120306
Item class	51P

**Description****Version:**

Disc brushes with **extremely tightly packed abrasive bristles (right to the edge of the brush)** embedded in the plastic pad. The bristles support each other, giving a **highly stable shape**. Very long working life.

6 mm shank, solidly cast in place.

Nylon bristles with **ceramic grit content**. More aggressive abrasive effect.

**Advantage:**

- **Workpiece post-processing directly after the machining process.**
- **Reproducible results due to continuous exposure of the abrasive grit.**
- **Process reliability thanks to high stability and accuracy of the shape.**
- **Quick and secure mounting without further accessories.**
- **Very high concentricity.**

**Application:**

On **CNC machining centres** and when used by **robots**, preferably **wet grinding** with cooling lubricant. Machining of flat components: precise **deburring, edge rounding, finish machining** after milling, **surface finishing** e.g. of sealing and mating faces.

**Note:**

Special versions available on request.

Grinding medium code: Ceramic

Bristle length  $L_3$ : 25 mm

Shank  $\varnothing D_s$ : 6 mm  
Grit designation: medium  
Bristle thickness: 0.6 mm

## Technical description

Grit	120
Feed	800 - 3000 mm/min
Grit designation	medium
Bristle thickness	0.6 mm
Infeed	0.3 (fine) – 2.0 (coarse) mm
Shank $\varnothing D_s$	6 mm
Product name attribute	$\varnothing$ 20 mm
Brush $\varnothing D_1$	20 mm
Disc dia. $D_2$	24 mm
Grinding media	Ceramic grit (CER)
Grinding medium code	Ceramic
Bristle length $L_3$	25 mm
recommended speed	1500 - 2500 rpm
maximum speed	4500 rpm
Type of product	Disc brush