



Hole saw, bi-metal, Diameter: 22 mm



Order data

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| Order number | 589050 22 |
| GTIN | 4045197220998 |
| Item class | 52S |

Description

Version:

Robust unbreakable construction with variable toothing on flexible special steel body (bimetal). The reinforced stiff base is equipped with thread and drive pin holes (from \varnothing 32 mm) for secure mounting on the arbor. The high quality of the HSS teeth, the teeth geometry and the tight manufacturing tolerances guarantee the best cutting performance and tool life.

- **Vario toothing 4/6 tpi for low vibration.**
- **Maximum depth of cut for all sizes 38 mm.**

Application:

On pillar drills, lathes or hand-held power drills at the appropriate speed. For cutting circular holes from thin-walled to thick-walled material with a flat or convex workpiece surface. Suitable for all materials such as steel, **stainless steel**, brass, copper, cast iron, light metal, wood, plasterboard and plastic panels etc. Use of lubricant will give increased tool life (metals).

Recommendation:

The use of cutting oil such as No. 084205 size 0.25 extends the service life and permits more rapid progress through the material.

Note:

Arbors and hole saws are compatible with all commercially available bi-metal hole saws apart from Bosch SDS.

For hole saws for stone see No. 788000, 788040, 788050.

For carbide hole saws for steel see No. 118400, 118500, 119000.

TPI: 4 / 6
recommended speed steel: 390 rpm
recommended speed INOX: 195 rpm
recommended speed aluminium: 585 rpm

Technical description

| | |
|-----------------------------|----------|
| recommended speed steel | 390 rpm |
| recommended speed aluminium | 585 rpm |
| recommended speed INOX | 195 rpm |
| Diameter | 22 mm |
| TPI | 4 / 6 |
| Type of product | Hole saw |

Accessories

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|--------------------------------------|------------|
| Shank Type 30 | 589310 30 |
| Centre drill HSS Type 6KT | 589430 6KT |
| Quick-change mounting shank Type 30 | 589314 30 |
| Centre drill carbide-tipped Type 6KT | 589432 6KT |