



Hole saw bi-metal Power Change Plus, Diameter: 152 mm



Order data

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| Order number | 589790 152 |
| GTIN | 3165140950176 |
| Item class | 54B |

Description

Version:

HSS bi-metal hole saw with extremely high wear resistance and long working life. **Progressive tooth profile** for quick cutting and ideal chip evacuation. The **Power Change Plus** system makes it possible for the hole saw to be changed quickly without using tools. Maximum depth of cut for all sizes **44 mm**.

Application:

On stationary and hand-held machines. Suitable for all materials such as steel, aluminium, stainless steel and wood.

Recommendation:

The quality of cut depends on the correct speed and temperature. The use of cutting oil, such as No. 084205 size 0.25, extends the service life and permits more rapid progress through the material.

TPI: 4-5

recommended speed steel: 60 rpm

recommended speed INOX: 30 rpm

recommended speed aluminium: 85 rpm

Technical description

| | |
|-------------------------|--------|
| recommended speed steel | 60 rpm |
| recommended speed INOX | 30 rpm |

| | |
|-----------------------------|-----------------|
| Diameter | 152 mm |
| recommended speed aluminium | 85 rpm |
| TPI | 4-5 |
| Suitable for materials | Steel |
| Suitable for materials | Aluminium |
| Suitable for materials | Stainless steel |
| Suitable for materials | Wood |
| maximum cutting depth | 44 mm |
| Type of product | Hole saw |