



## Strato precision surface grinding wheel D×T×H (mm), 300×50×76.2



### Order data

Order number	590420
GTIN	9003176645069
Item class	53Y

### Description

#### Version:

- Universally applicable for reciprocating grinding processes, which significantly reduces the frequency of wheel changes in daily operation.
- For use on all commercially available grinding machines for tool and die making and machine tool building, e.g. Jung, ABA, Blohm, Elb, Mägerle, Ziersch & Baltrusch, Geibel & Hotz, Jones & Shipman.
- Cooling with emulsion is necessary, ensure good lubrication, especially on long-chipping materials.

High performance surface grinding wheels with high-porosity bonding system for reduced thermal loading and minimal dressing diamond wear.

Specially treated Aluminium Oxide for grinding **unalloyed and low alloy unhardened steels**.

Form 7 with recesses on both sides.

#### Application:

For rough grinding (roughing).

#### Specification:

**F13A46HH11V-Strato steel low alloyed.**

#### Note:

Profile surface grinding wheels available on request.

Shape: 7

Recess depth G 2: 10 mm

## Technical description

Grinding process	Surface grinding
Grinding medium code	A
Shape	7
Disc Ø D	300 mm
Disc thickness T	50 mm
Product name attribute	300×50×76.2
Bore Ø H	76.2 mm
Recess Ø P	155 mm
Recess depth F 1	10 mm
Recess depth G 2	10 mm
Type of product	Flat grinding wheel