## TROLD

## Strato precision surface grinding wheel D×T×H (mm), 400×50×127



## Order data

Order number	590620
GTIN	9003176652968
Item class	53Y

### Description

#### Version:

High performance surface grinding wheels with high-porosity bonding system for reduced thermal loading and minimal dressing diamond wear.

- Universally applicable for reciprocating grinding processes, which significantly reduces the frequency of wheel changes in daily operation.
- For use on all commercially available grinding machines for tool and die making and machine tool building, e.g. Jung, ABA, Blohm, Elb, Mägerle, Ziersch & Baltrusch, Geibel & Hotz, Jones & Shipman.
- Cooling with emulsion is necessary, ensure good lubrication, especially on long-chipping materials.

Specially treated Aluminium Oxide for grinding **unalloyed and low alloy unhardened steels. Application:** 

For rough grinding (roughing).

**Specification:** 

#### F13A46HH11V-Strato steel low alloyed.

#### Note:

Profile surface grinding wheels available on request.

Shape: 1

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# **Technical description**

Grinding process	Surface grinding
Grinding medium code	А
Shape	1
Disc Ø D	400 mm
Disc thickness T	50 mm
Product name attribute	400×50×127
Bore Ø H	127 mm
Type of product	Flat grinding wheel