



**Combination diamond cup grinding wheel for Deckel S0 / S0E D×T×H (mm),  
75×26×20, Type: D15**



## Order data

Order number	597111 D15
GTIN	9003175860241
Item class	53Y

## Description

### Version:

#### **Cup grinding wheels with CBN or diamond abrasive coating.**

**High-performance tool grinding wheels** with **super-abrasive coating** (CBN or diamond) in synthetic resin bonding for very long working life at consistently high metal removal rates. The sandwich carrier body system of composite aluminium materials ensures high vibration damping and hence smooth grinding with consistent grinding results at high surface quality.

### **Application:**

**For cost-effective initial and finish grinding** of HSS and carbide styluses without changing the wheel, for Deckel S0 / S0E. Can be used in pairs with No. 597111 / 597112 or 597121 / 597122. Diamond coating for high performance grinding of short-chipping materials with no ferrous content such as carbide, polycrystalline (PCD) tool materials, ceramic materials (PCS).

### **Specification D15C50B, D64C50B W-Carbide.**

Shape: 11A2

Abrasive coating height X: 2 mm

Grinding medium code: D

## Technical description

Grit	D15
Grinding medium code	D
Specification	D15C50B
Grinding media	Diamond
Grinding process	Tool grinding
Shape	11A2
Disc Ø D	75 mm
Disc thickness T	26 mm
Product name attribute	75×26×20
Bore Ø H	20 mm
Abrasive coating width W end face	8 mm
Abrasive coating height X	2 mm
Type of product	Tapered cup grinding wheel