# TROLD

### Diamond dresser with MT0 arbor, Diamond weight: 2,4 ct



## Order data

Order number	599710 2,4
GTIN	9003172494593
Item class	53Y

#### Description

#### Version:

Standard dressing tool for all machines with suitable holders. The dressers are intended to be **disposable** and should be renewed completely on reaching their wear limit. (They cannot be replaced in the holder.)

With spanner flats for each removal. Disposable **multi-grit** dresser with several individual diamonds.

#### **Application:**

For precision dressing and sharpening of grinding wheels to (re)create a defined condition of the grinding tool (axial and radial run-out, surface structure, grinding behaviour). For one-off and short series manufacture. Ensure sufficient flow of cooling lubrication. Short clamping distances (free length < 2×D) avoid vibration problems. For **straight** grinding wheel profiles for surface and external cylindrical grinding.

Grinding medium code: D Dresser type: Multi-grit Head  $\emptyset$  D<sub>2</sub>: 14 mm Overall length L: 42 mm for grinding wheel sizes: maximum  $\emptyset$ 500 mm

## **Technical description**

Dresser type	Multi-grit
Overall length L	42 mm
Diamond weight	2.4 ct
for grinding wheel sizes	maximum Ø500 mm

Head $Ø D_2$	14 mm
Grinding medium code	D
Type of product	Hand dresser