



Torque wrench base unit without plug-in head, maximum torque: 400 Nm



Order data

Order number	656510 400
GTIN	4000896026197
Item class	630

Description

Version:

Handy and very compact single-arm torque wrench, adjustable by scale and self-triggering. Extremely high repeat accuracy, since high quality materials are used throughout. Wearing parts, such as compression springs, are specially pre-treated and sorted. Reversible ratchet for left-hand and right-hand tightening.

Basic tool with **square plug-in socket** (without plug-in head).

Suitable spare jaws No. 657582 - 657950.

Units of measure: N·m

Function:

The wrench triggers giving a "signal" (clearly audible acoustic tone and noticeable vibration) and afterwards is immediately ready for use again.

Application:

For medium to larger batch productions.

Standard:

Geprüft nach DIN EN ISO 6789.

Accuracy:

Of the displayed value **only for right-hand tightening: $\pm 2\%$** .

Note:

DAkkS calibration option.

The guaranteed measuring accuracy of the torque is achieved only once the torque range has been calibrated to DIN EN ISO 6789.

Direction of tightening: For right and left-hand tightening

Torque measuring accuracy: $\pm 2\%$

Exchangeable tool: Plug-in head

Test certificate: Manufacturer's test certificate

Calibration: O1

Overall length L: 718 mm

Torque range: 100 - 400 Nm

Scale graduation, 1 graduation =: 2.5 Nm

Adjusted reference dimension on the torque wrench [I₂]: 44 mm

Socket for plug-in head: 14×18 mm

Technical description

maximum torque	400 Nm
Display	analogue
Socket for plug-in head	14×18 mm
Torque measuring accuracy	±2 %
Direction of tightening	For right and left-hand tightening
Exchangeable tool	Plug-in head
Scale graduation, 1 graduation =	2.5 Nm
Torque range	100 - 400 Nm
Reversible reading	Nm
Feedback	triggering
Adjusted reference dimension on the torque wrench [I ₂]	44 mm
Connection format	for plug-in heads (rectangular socket)
Lever length without plug-in head [I ₁]	649 mm
Measurement process	Torque
Adjustable trigger value	adjustable
Overall length L	718 mm
Standard	DIN EN ISO 6789
Setting the trigger value	with adjustment scale
Trigger principle	mechanical short-travel release
Lever length including factory calibration reference dimension [I ₃]	693 mm
Calibration	O1
Test certificate	Manufacturer's test certificate
Data can be recorded	no
Release signalling	akustisk

Release signalling	haptisk
Measurement technology	mechanical
Type of product	Torque Wrench

Services

Calibration Torque wrench maximum torque 400 Nm	018820 400
Labelling laser-etched Type	018940
DAkkS calibration Torque wrench maximum torque 1000 Nm	018830 1000

Accessories

Plug-in ratchet slim with recessed reverser Type-Square drive 2-1/2 inch	657640 2-1/2
Plug-in ratchet slim with recessed reverser Type-Square drive 2-3/8 inch	657640 2-3/8