#### **∕y**stahlwillet⊖

### Torque wrench without plug-in head, Maximum torque: 400 Nm



### Order data

Order number	657215 400
GTIN	4018754268887
Item class	63A

## Description

#### Version:

Sturdy compact one-armed torque wrench, adjustable to scale and self-triggering. The accuracy is sustained for many thousands of operations, because high quality material is used for all wearing parts with stressed parts loaded only briefly on each occasion. Body and handle are of sturdy square section. Scales adjustable. **Anti-clockwise tightening by pushing through the drive shank** 

Without any plug-in head (basic model); see No. 657582 – 657950 for suitable plug-in heads. **Units of measure:** N·m, lbf·ft.

#### Function:

**Adjustment:** Quick adjustment of the torque with the slide setting button. The value is fixed using the locking key in the handle.

Quick adjustment of the torque with the slide setting button. The value is fixed using the locking key in the handle.

#### **Application:**

Since the set torque can be varied, it is ideal for repairs and short series production.

#### Standard:

Geprüft nach DIN EN ISO 6789.

#### Note:

The guaranteed measuring accuracy of the torque is achieved only once the torque range has been calibrated to DIN EN ISO 6789.

Direction of tightening: For right and left-hand tightening

Torque measuring accuracy: ±4 %

Exchangeable tool: Plug-in head

Test certificate: Manufacturer's test certificate

Calibration: O1

Overall length L: 590 mm

Torque range: 80 - 400 Nm

Torque range: 60 - 300 lbfft

Scale graduation, 1 graduation =: 10 Nm

Weight: 1620 g

Adjusted reference dimension on the torque wrench  $[I_2]$ : 25 mm

# **Technical description**

Weight	1620 g
Scale graduation, 1 graduation =	10 Nm
maximum torque	400 Nm
Exchangeable tool	Plug-in head
Direction of tightening	For right and left-hand tightening
Socket for plug-in head	14×18 mm
Display	analogue
Torque measuring accuracy	±4 %
Torque range	80 - 400 Nm
Torque range	60 - 300 lbfft
Lever length without plug-in head $[I_1]$	570 mm
Reversible reading	Nm
Overall length L	590 mm
Adjustable trigger value	adjustable
Connection format	for plug-in heads (rectangular socket)
Standard	DIN EN ISO 6789
Feedback	triggering
Lever length including factory calibration reference dimension $[I_3]$	595 mm
Adjusted reference dimension on the torque wrench $[I_2]$	25 mm
Setting the trigger value	with adjustment scale
Measurement process	Torque
Trigger principle	mechanical short-travel release
Calibration	O1
Test certificate	Manufacturer's test certificate
Data can be recorded	no

Release signalling	akustisk
Release signalling	haptisk
Measurement technology	mechanical
Series	MANOSKOP® 730 Quick
Type of product	Torque Wrench

## Services

Calibration Torque wrench maximum torque 400 Nm	018820 400
Labelling laser-etched Type	018940
DAkkS calibration Torque wrench maximum torque 1000 Nm	018830 1000

## Accessories

Plug-in ratchet Square drive 2-1/2 inch	657620 2-1/2
Plug-in ratchet Square drive 2-3/4 inch	657620 2-3/4
Plug-in ratchet reversible Type-Square drive 2-3/4 inch	657600 2-3/4
Plug-in ratchet reversible Type-Square drive 2-3/4HD inch	657600 2-3/4HD
Plug-in ratchet with ejector Type-Square drive 2-1/2 inch	657580 2-1/2
Square drive plug-in head Type-Square drive 2-3/4 inch	657700 2-3/4
Square drive plug-in head Type-Square drive 2-1/2 inch	657700 2-1/2
Plug-in ratchet reversible Type-Square drive 2-1/2 inch	657600 2-1/2
Plug-in ratchet reversible with QuickRelease ejector Type- Square drive 2-1/2 inch	657590 2-1/2
Spare handle for torque wrenches Type 4	657211 4
Scale window with magnifying glass for torque wrench Type 2	657212 2
Green slide for torque wrench Type 2	657213 2
Plug-in ratchet Type-Square drive 2-1/2 inch	657630 2-1/2
Plug-in ratchet Type-Square drive 2-3/4 inch	657630 2-3/4
	657582 2-1/2

Plug-in ratchet reversible with ejector Type-Square drive 2-1/2 inch