



## Pneumatic-hydraulic pop rivet nut setting tool FireFox®, Type: 2



### Order data

Order number	770515 2
GTIN	4007081056373
Item class	74A

### Description

#### Version:

Operating pressure 5 – 7 bar. Automatic nut spinning procedure as soon as the pop rivet nut is gently pressed on to the threaded pin. Extremely productive operation due to quick spinning and lightning-fast setting process. Combines in **one single** tool the capability of inserting pop rivet nuts to a set force or a set stroke.

#### Supplied with:

Two assembly wrenches 24 / 27 AF, 1 hexagon bit driver 4 AF, 1 bottle of hydraulic oil 100 ml, 1 oil refill container. Nozzle and threaded mandrel M4, M5, M6, M8.

#### Note:

See No. 770516 (spare parts list) for spare nozzles.

Adjustable setting stroke, max.: 10 mm

Setting force selectable, max. at 5 bar: 22000 N

Air consumption per setting operation (depending on the thread): 2 – 4 l

Hose connection: 6 mm

Hose connection: 1/4 inch

for pop rivet nuts in all materials: M3 – M10

### Technical description

Hose connection	6 mm
Setting force selectable, max. at 5 bar	22000 N
for pop rivet nuts steel/alu	M3 – M12
Adjustable setting stroke, max.	10 mm
Air consumption per setting operation (depending on the thread)	2 – 4 l
for pop rivet nuts in all materials	M3 – M10
Weight	2.4 kg
Hose connection	1/4 inch
Type of product	Pop riveter

## Accessories

Spare nozzle with threaded spigot Type M10	770516 M10
Spare nozzle with threaded spigot Type M12	770516 M12
Spare nozzle with threaded spigot Type M6	770516 M6
Spare nozzle with threaded spigot Type M5	770516 M5
Spare nozzle with threaded spigot Type M8	770516 M8
Spare nozzle with threaded spigot Type M4	770516 M4
Spare nozzle with threaded spigot Type M3	770516 M3